Customer Satisfaction is not our policy,
It is our Business!

SOSSNER STEEL STAMPS
180 Judge Don Lewis Blvd., Elizabethton, TN 37643
Phone: (800) 828-9515    Fax: (423) 543-8546
website: www.sossnerstamps.com
Sossner takes pride in the manufacture of superior quality, precision engineered marking and decoration stamps. Over 90 years of pride, tradition and expertise go into the processing, engineering, engraving and heat-treating of your order. You get more impressions with Sossner’s marking stamps because of our unique TRUE-SHARP® hardening process. Additionally, Sossner marking stamps feature superior cutting, wear resistant edges and outstanding toughness for longer life. Sossner stocks 17 different alloy steels to assure you of the correct marking tool for your job.
The MFR series of pneumatic marking machines offers the versatility to both roll mark or stamp your product. When equipped with the optional table cylinder, the MFR series provides the cross slide action of a roll marker and the press action of a pneumatic press. Now you can have that one machine that fits all your marking requirements.

**IMPACT PRESSES**

The SOSSNER line of manual and pneumatic impact presses provides the versatility needed in your manufacturing operation. Whether the need is marking, piercing, shearing, punching, forming, stamping or assembly, the SOSSNER impact press will be the one machine for all your needs. The unique impact spring design provides consistent pressure from piece to piece, even with variations of air pressure or operator input.

SOSSNER products have been solving manufacturing problems for over 90 years. Using computer aided design engineering and state-of-the-art manufacturing technology, SOSSNER has become the international leader in its field in quality, versatility and dependability.
Sossner’s patented Roll-A-Matic Mark 25S marking attachments are the most advanced built. The Mark 25S has no ratchet to wear, no pawl to slip, no screw to adjust. Sossner’s state-of-the-art design requires no tools to change marking rolls. Simply put your roller inside the fork and, with finger pressure alone, the shaft can be pushed into a locked position. Our Mark 25S is a totally sealed unit and will not be affected by dirt, chips or other foreign material.

Many other styles and sizes of roll marking attachments are available for your specific model machine. All of Sossner’s Roll-A-Matic Jr.s have the same patented single-rotation, positive-lock self-timing design. Sossner has the proper roll marking attachment for most automatic screw machines and CNC lathes, including a holder designed for Swiss machines.

A complete Roll-A-Matic catalog with prints and dimensions is available from your Sossner sales representative.
Sturdily built, inexpensive tools that automatically mark parts during the machine cycle, eliminating a secondary marking operation. You can change the legend, yet still maintain the quality impression you receive with a solid roll.

Saf-T-Lock® construction ensures that the type will not come out of the roll. Type can be used with top of character closest to the collet or with bottom of the character closest to the collet. TRUE-SHARP® hardening gives the type longer life and sharper impressions.

Uniform, precisely marked parts result because the holder automatically moves into position for marking the next part.

Dependable Sossner solid engraved marking rolls are the benchmark of the industry. Each Sossner marking roll is precision machined and expertly engraved with deep, distinctive characters to ensure you a quality mark on your products.

Remember, always insist on TRUE-SHARP® hardening for extended life, only from your Sossner marking roll.
MODEL 110A  SOSSNER 2-in-1 “Time Saver” TYPE HOLDER
INTERCHANGEABLE for HAND or POWER PRESS MARKING

Why buy TWO when ONE will do?

You get the holder and TWO interchangeable shanks for the price of one.

(To change shank, knock out roll pin)

NO TOOLS NEEDED!
Shal-O-Groove™ type is locked into position by 1/2 turn of the Cam Lever.
INSTANT LOCK! INSTANT RELEASE!
The precalculated radius of the Shal-O-Groove type is engineered to fit the Cam Locking Bar—with no loss of strength.
Sossner’s Shal-O-Groove 2-in-1 “Time Saver” type holder is designed with a hardened steel bottom plate which insures uniform depth and sharply defined impressions.

- Type holding slot 1-1/2” x 3/4” deep.
- Holds up to 12 pieces of 1/8” steel type; 24 pieces of 1/16” type.
- Holding head and shanks machined from solid steel.
- Change shanks in only a few seconds.
- Press shank diameter 1”.
—or available to your specifications.

Sharp Impressions

Hy Carbon “Shal-O-Groove” STEEL TYPE/
For use in Sossner 2-in-1 “Time Saver” Type Holder
and other standard type holders

ALL TYPE IS “TRUE-SHARP” HARDENED FOR EXTRA LONG LIFE

TYPE SIZES FROM 1/32” TO 1/4”
(Larger Sizes Available)

Dimension (a) of Sossner Hy Carbon Steel Type shown on this page is always the same as the height of the character impression, viz: 1/16” high characters are made from 1/16” wide blanks, etc. Thus, 16 pieces of 1/16” type require a space 1” wide. Extended or condensed type face can be furnished to specifications.
CUSTOM STEEL TYPE: When several lines are to be stamped with one setup, and there is a limited marking area, body dimensions of the type can be machined to fit the legend within the area.

NO BREAKAGE AT THE LOCKING POINT.
NOTE: No force transmitted through the groove as on our competitor’s type. “Shal-O-Groove” type for easy locking and removal.

24 HOUR SERVICE ON SPECIAL DIES: We engrave these from your art, blueprint or sketch, then harden them by “TRUE-SHARP” process.
EMBOSSING TYPE OR DIES: For identification or decorating we supply male and female type or dies to order. These are precision made to exacting standards and delivered quickly.

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Four factors produce the long life you can expect in these marking tools: 1) Sossner’s TRUE-SHARP® hardening process; 2) the finest grade of alloyed tool steel; 3) precision engraving; and 4) precise machining. Sossner hand stamps have the long lasting cutting edge that bites deep and sharp with each impression. Your stamps are designed to stand up under incessant pounding. Ideal for your critical jobs.

Also!
FORWARD READING STEEL HAND STAMPS TO STAMP REVERSE
Designed For The Tool & Mold Maker

INFORMATION CHART

Shown here is some of the basic information about marking tool design and character size. Additional data is available from your Sossner sales consultant or our in-house engineering staff.

Remember: the better engineered your marking tool, the better your mark!
When ordering your Sossner marking product:

A. Indicate the kind of marking - i.e. roll marking, screw machine, hot marking, decorative, stamping, embossing, etc.

B. Submit drawing showing marking location, kind of material, hardness and condition at the time of marking.

C. Specify character size, style, depth and reading. State kind or style of stamp; single or multi-character.

D. State style and model of machine and production rate.

E. Provide samples of parts to be marked and sample of marking tool or type in use.

F. Your previous orders are on file for many years. If your order is similar to a previous order, or a duplicate, please let us know.

Contact us:
e-mail: info@sossnerstamps.com
website: www.sossnerstamps.com
It is the Sossner pledge that we provide to you the best quality-engineered marking products at a fair price and delivery when you need them.